

Original Article

Disintegrant Properties of a Newly Derived Superdisintegrant from *Lentinus tuber regium* in Paracetamol Tablet Formulation

Kenneth Chinedu Ugoeze, Nkemakolam Nwachukwu*

Department of Pharmaceutics and Pharmaceutical Technology, Faculty of Pharmaceutical Sciences, University of Port Harcourt, Port Harcourt, Nigeria

***Corresponding Author:** Nkemakolam Nwachukwu, Department of Pharmaceutics and Pharmaceutical Technology, Faculty of Pharmaceutical Sciences, University of Port Harcourt, Port Harcourt, Nigeria, Tel: +2348068573693; E-mail: nkemakolam.nwachukwu@uniport.edu.ng

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Abstract

Background: Rapid disintegration of tablets aids early drug release. This amidst economies of production prompts the search for innovative multifunctional-excipients.

Aim: The study aims to derive new directly-compressible-superdisintegrating-diluents from *Lentinus tuber regium* (LTR) and evaluating them in paracetamol tablets in comparison with avicel® PH 101(AVC).

Material and Method: The pulverized LTR was coded NLTR-A. Three separate 500.00 g of NLTR-A each was modified with 3.50% w/v of sodium hypochlorite; extracting with 70.00% v/v ethanol in a

Soxhlet extractor; blending with 600.00 ml of 0.50 N NaOH and treating with 200.00 ml of 0.50 N HCL. The derived powders were coded MLTR-B, MLTR-C and MLTR-D. Formulations for tablets, each weighing 300.00 mg were made, containing 41.67% w/w paracetamol, 52.33% w/w of either NLTR-A or MLTR-B or MLTR-C or MLTR-D or AVC, 0.50% w/w magnesium stearate and talc. The micromeritics of powder blends were established. Tablets were compressed at 9.81 kN and evaluated.

Results: Enhanced flowability occurred in the derived powders than in NLTR-A and AVC. Tablets exhibited minimal weight variations with hardness generally above 4.00 kgf. They disintegrated in less than 1.00 min with friability <

1.00% recorded for AVC, MLTR-B and MLTR-C and mechanical strength as $AVC > MLTR-C > MLTR-B > NLTR-A > MLTR-D$ ($p < 0.05$). Each batch released 80.00% of paracetamol before 30.00 min with dissolution efficiency (%) as $MLTR-B (89.73 \pm 0.02) > MLTR-D (79.50 \pm 0.02) > AVC (77.84 \pm 0.02)$.

Conclusion: The powders derived from LTR are applicable as directly-compressible-superdisintegrating-diluent for paracetamol tablets.

Keywords: *Lentinus tuber regium*; Superdisintegrant; Paracetamol; Tablet

Introduction

The oral route of drug administration has been very popular for the usage of medicinal agents in managing diseases since it gives room for safety, permits self-medication, ease of ingestion of drug product, etc. and these enhance patient compliance [1]. Further, tablets are cheap and easy to manufacture. Among the orally administered medicinal products, the solid dosage forms, especially the tablets make up the major items of therapeutic agents that are clinically utilized to attain systemic effect, especially the modified or immediate-release tablets [2, 3]. Though there is a current increase in emphasis and attention towards the controlled release and targeted drug delivery systems within the solid dosage forms, yet, the class of solid dosage forms which when ingested, break down to discharge their active pharmaceutical ingredients (API) instantly in the gastrointestinal tract have continued to enjoy much patronage [4]. The immediate-release tablets are developed to disintegrate in a manner that its API content does not

have any special rate-controlling considerations. This is necessary since the availability of the orally administered drug in the physiological system relies on the disintegration, dissolution and other bodily factors [5-7]. The tablets that are intended to disintegrate constitute the most widely used among the pharmaceutical solid dosage formulas [8-10]. The chances of absorption of the API in a medicinal product formulation, especially the solid dosage form relies on its bioavailability which on its own, depends on the solubility of the API in the gastrointestinal fluids as the drug crosses the intestines. In as much as the solubility of such API is influenced by the physical form and chemical conformation of the drug, the degree at which drugs go into solution in the physiological fluid is a function of the ease with which the tablet disintegrates. The disintegration process is specifically critical for the immediate-release dosage forms and for that reason, disintegrants are added to tablets to induce break-up when it comes in contact with the fluid [11]. A disintegrant is described as an inert substance that is added to a solid dosage formulation such as a tablet or capsule to cause their break down to achieve the release and dissolution of the API. They serve to increase the surface area of the tablet and soften the binding agent. This means that when a tablet is exposed to an aqueous media, initially, it disintegrates into granules, and then undergoes into fine particles. This enhances the rate of dissolution in the media [12, 13]. Most of the hydrophilic excipients which are insoluble in water or gastrointestinal fluids serve as good disintegrants. Currently, starch and cellulose-based materials are utilized as disintegrants. Other disintegrants are partially pregelatinized starches, microcrystalline cellulose and low-substituted hydroxypropyl

cellulose. Further, chemical adjustments of starch, cellulose and povidone make it easy to create outstanding disintegrants. Precisely, croscarmellose sodium, sodium starch glycolate and crospovidone are denoted as superdisintegrants since they could be used to accomplish exceptional disintegrant activity almost instantly when they are incorporated in very low concentrations [13, 14]. Disintegrants could be distinguished by their respective mode of action [15]. The common mechanism of action includes swelling of particles, exothermic wicking reaction, particle deformation recovery, particle repulsion and heat of interaction. Swelling is often accepted as the key mechanism of tablet disintegration. When a disintegrant swells, it split up the adjoining ingredients and start up the crumbling of the tablet matrix. In wicking, the disintegrant makes it easy for liquid to be drawn into the tablet matrix and initiating a break-up. Water penetrates the tablet through the pores as well as along a hydrophilic complex by wicking of the disintegrant contained in the formulation [13, 15-18]. A disintegrant could be incorporated intragranularly, extragranularly or by both procedures especially in a wet granulation method of producing tablets [19-22].

The uncoated tablets intended for rapid disintegration and release of the API could be produced by wet granulation (WG), dry granulation (DG) or direct compression (DC) methods. Tablets are designed to house the API besides the excipients such as diluents or fillers, binders, disintegrants, anti-adherents, glidants, lubricants, etc. which play key roles in the tablet formulation [9, 10]. The use of the DC technique is currently widespread because its mode of application is simple and achievable in a less significant time frame. It is an efficient process that is

very suitable for the manufacture of heat or moisture-sensitive drugs. Its utilization enhances a cautious choice of an excipient which should demonstrate equitable flowability and compressibility [23, 24]. With the extended application of the DC technology in tablet manufacture, the need for excipients with superior and multifunctional applications becomes vital. Looking at these challenges, there is a great need to explore novel directly compressible excipients with improved flowability and compressibility that could yield tablets with enhanced mechanical strength and yet superdisintegrating. Such novel excipients could be developed cost-effectively by particle engineering. This facilitates the modification of the properties of excipients regarded as “generally recognized as safe” (GRAS) to bring about particles that could retain ideal properties for application as directly compressible diluents [25-28].

The current research is focused on the application of a novel direct compressible diluent with added superdisintegrating ability (developed by modifying the physical properties of a species of edible mushroom, *Lentinus tuber regium*) in the direct compression of paracetamol tablet. Paracetamol is poorly water-soluble. The knowledge of its poor flowability and poor compressibility features are widespread, making the manufacture of its tablets almost exclusively by wet granulation, an economically disadvantageous technique when compared to the direct compression [29]. The emerging of a directly compressible excipient suitable for paracetamol, especially one with additional superdisintegrating ability will be an added economic value to the direct compression technology. The processing and the properties of a novel directly

compressible superdisintegrating powder got by series of modification of the native *Lentinus tuber regium* powder has been documented [30]. *Lentinus tuber regium* (LTR) is a species of edible mushroom (Basidiomycete) that grows mostly in the wild especially in tropical and subtropical regions of the world. It has been grown in the laboratory with much success and its nutritional, medicinal values and application as a disintegrant in tablet formulation have been acknowledged [31-33]. Several pharmaceutical excipients have been developed from *Lentinus tuber regium* through co-processing and have been applied in various drug formulations [34-38].

Materials and methods

Materials

Sclerotia of *Lentinus tuber regium* (Port Harcourt, Nigeria) sodium hypochlorite (Multipros, Lagos, Nigeria), ethanol, n-hexane (JHD, Guangzhou, China), paracetamol powder (Nagpur, Maharashtra, India), magnesium stearate, (Organix, Mumbai, India) and talc (Fisher Scientific, Loughborough, England).

Methods

Collection, Identification and Processing of Samples

The sample of the sclerotia of *Lentinus tuber regium* used was procured from the Mile 3 main market, Port Harcourt, Nigeria. It was identified and allotted a specimen code OG-ACC-001-UPH-C-057 and deposited in the University of Port Harcourt reference herbarium. The processing and the properties of the modified *Lentinus tuber regium* (LTR) powders have been reported by Ugoeze *et al* (2019) [30]. The sclerotia of the LTR was powdered to 250.00 µm and

labelled as the native *Lentinus tuber regium* (NLTR-A). A 500.00 g of NLTR-A was immersed in 3.50% w/v sodium hypochlorite and agitated for 30.00 min. The paste was splashed in turn with distilled water till it was neutral to litmus. The wet mass was dried at 60.00°C for 2.00 h, powdered to 250.00 µm and labelled as the modified *Lentinus tuber regium* powder (MLTR-B). Additional 500.00 g of NLTR-A was extracted with a 70.00% ethanol in a Soxhlet extractor and dried at 60.00°C for 2.00 h. It was pulverized to 250.00 µm and named as the modified *Lentinus tuber regium* powder (MLTR-C). Extra 500.00 g of NLTR-A was plunged in 600.00 ml of 0.50 N sodium hydroxide in a 1.00 L beaker and stirred continually for 30.00 min. The ensuing product was washed with distilled water until it was neutral to litmus. Excess liquid was removed and it was agitated in 200.00 ml of 0.50 N hydrochloric acid for 30.00 min in a water bath at 100.00°C. The mass was washed in purified water repeatedly until it was neutral. It was dried to constant weight at 60.00°C, powdered to 250.00 µm and labelled as the modified *Lentinus tuber regium* powder (MLTR-D).

Formulation of Paracetamol Tablets

Formulations of tablets, each intended to weigh 300.00 mg and containing paracetamol 41.67% w/w (125.00 mg), 52.33% w/w (172.00 mg) of either NLTR-A or MLTR-B or MLTR-C or MLTR-D or avicel[®] PH 101 (AVC) (used as direct compressible diluent/superdisintegrant), 0.50% w/w (1.50 mg) of magnesium stearate and talc as a lubricant and glidant respectively to be added before the compression of tablets. Avicel is used as a standard for comparison.

Assessment of the Micromeritic Properties of Powder Blends

Micromeritic studies were carried out to evaluate the batches of blends of powders containing paracetamol. Three replicate readings were taken. The mean value of data and standard deviations were calculated as appropriate.

Bulk, Tapped and Particle Densities

A 15.00 g of each batch of the formulations was employed in the determination of bulk and tapped densities using the Stampfvolumeter (STAV 2003JEF, Germany). The bulk and tapped densities were calculated using equations 1 and 2.

$$\text{Bulk density} = \frac{\text{Mass of powder}}{\text{Bulk volume of powder}} \dots\dots\dots (1)$$

$$\text{Tapped density} = \frac{\text{Mass of powder}}{\text{Tapped volume of powder}} \dots\dots\dots (2)$$

The particle density was determined by solvent displacement method using *n*-hexane [39]. The weight of an empty 25.00 ml pycnometer was noted as *W*. When it was filled with *n*-hexane, the new weight was coded as *W₁*. The weight of the *n*-hexane was obtained from the variation between *W₁* and *W*. The weight of a 0.50 g of powder was labelled as *W₃* which was poured into the pycnometer filled with *n*-hexane. The excess displaced fluid was dabbed and the new weight of the density bottle and its contents was noted as *W₄*.

The particle density, *Pt* was calculated using equation 3.

$$Pt = (W2 \times W3) / V(W3 - W4 + W2 + W) \dots\dots\dots (3)$$

Where *V* is the volume of the pycnometer.

Angle of Repose

The angle of repose of the powder blend containing NLTR-A was determined by using a modification of the method of Jones and Pilpel [40]. A 20.00 g of sample was poured into a cylindrical paper roll fixed on top of a flat base whose diameter is known and is the same as the internal diameter of the cylinder. The cylinder was slowly pulled out vertically to have the formation of a cone-shaped heap of powder on the flat base. The height of the heap of powder was estimated. The dynamic method was adopted in the evaluation of the angle of repose of the powders containing MLTR-B, MLTR-C, MLTR-D and AVC. A clean glass funnel was clamped to a retort stand such that the tip of the funnel gave a gap of 2.40 cm to the base. The powders were, in turn, poured into the funnel until the heap of powder formed touched the tip of the funnel which stopped further discharge of the powder from the funnel orifice. The diameter of the circumference of the heap of powder was estimated. The angle of repose was calculated using equation 4.

$$\text{Angle of repose, } \theta = \tan^{-1} \frac{2h}{d} \dots\dots\dots (4)$$

Where θ is the angle of repose, *h* is the height of the heap of powder, *d* is the diameter of the heap of powder.

Calculation of the Hausner's Ratio, Carr's Index and Porosity

The Hausner's ratio and the Carr's index (CI) [41, 42] was calculated using equations 5 and 6 respectively.

$$\text{Hausner's ratio} = \frac{(\text{tapped density})}{(\text{bulk density})} \dots\dots\dots (5)$$

$$\text{Carr's index} = \frac{(\text{tapped density} - \text{bulk density})}{(\text{tapped density})} \times 100 \dots\dots (6)$$

Porosity was calculated using equation 7.

$$\text{Porosity} = 1 - \left[\frac{(\text{Bulk density})}{(\text{particle density})} \right] \times 100 \dots\dots\dots (7)$$

Compression of Paracetamol Tablets

The lubricant and glidant were added appropriately to the respective batches of the formulations of paracetamol and compressed at 9.81 kN for 25.00 s in a single station manual hydraulic tablet press, Model C, (Carver Inc., Wisconsin, USA) fitted with a set of flat-faced punch and die of 10.00 mm in diameter.

Evaluation of paracetamol tablets

The batches of paracetamol tablets were evaluated 24.00 h after compression to allow the tablets to recover from the stress undergone during compression. The physical form of the tablets such as texture, wholesomeness, shape and colour were evaluated. The British Pharmacopoeia methods [43] were used to evaluate the uniformity of weight, hardness, friability and disintegration time. Readings were carried out in triplicates. The mean and standard deviations were calculated as appropriate.

Uniformity of Weight

This was conducted by weighing twenty tablets individually on an analytical electronic balance (Ohaus, China).

Disintegration Time

The disintegration time of 6 tablets was determined using a tablet disintegration apparatus (Erweka, ZT 122, Germany) in 900.00 ml of 0.10 N HCl maintained at $37.0 \pm 1.00^\circ\text{C}$.

Hardness and Thickness of Tablets

The hardness of a total of ten tablets per batch was evaluated singly using a diametrical digital tablet hardness tester (Veego, India) which automatically displayed the tablet hardness and its thickness.

Friability

The friability of ten tablets per batch was evaluated in a tablet friabilator (Erweka TAR 220, Germany) set at 25.00 rpm for 4.00 min. The friability (*F*) was calculated in percentage using equation 8.

$$\text{Friability, } F (\%) = \frac{W_o - W_f}{W_o} (100) \dots\dots (8)$$

Where W_o is the initial weight of tablets before the test and W_f is the final weight of tablets after the test.

Tensile strength and hardness-friability-ratio

The tensile strength [44] of each batch of the tablets was calculated using equation 9.

$$\text{Tensile strength (TS)} = \frac{2P}{\pi dt} \dots\dots\dots (9)$$

Where *P* is the hardness of the tablet, *d* is the diameter of the tablet, *t* is the thickness of the tablet.

The tablet hardness-friability ratio (HFR) of each batch of tablets was calculated from their respective values of hardness and friability.

Standardization of Paracetamol

A 100.00 mg of pure paracetamol powder was dissolved with a sufficient quantity of 95.00% v/v ethanol and made up to 100.00 ml using phosphate buffer pH 5.80 [43] and the same was employed to obtain serial fold dilutions of the stock solution to obtain the concentrations of 1.00, 2.00, 4.00, 6.00, 8.00 and 10.00 mg % of paracetamol solutions. The 2.00 mg % concentration was scanned in an ultraviolet/visible (UV/Vis) spectrophotometer (Jenway 6405, England) to determine the wavelength of maximum absorption (λ_{max}) for the standard paracetamol. Using the λ_{max} of 244.00 nm got, the absorption of the serially diluted solutions of paracetamol were determined. The standard calibration curve was fitted.

Drug Release Studies

The rotating paddle method (apparatus 2) was adopted in the dissolution rate studies in a dissolution apparatus (Erweka DT 600, Germany) [43, 45] with the paddle speed of 50.0 rotations per minute (rpm) in 900.0 ml of phosphate buffer (pH 5.80) maintained at $37.00 \pm 0.50^\circ\text{C}$ for 30.00 min. A 5.00 ml sample was withdrawn at predetermined intervals of 2.00, 5.00, 10.00, 15.00, 20.00, 25.00 and 30.00 min. The

withdrawn samples were replaced with the same volume of phosphate buffer maintained at the same temperature. The absorbance of each sampled solution was read in a spectrophotometer at a wavelength of 244.00 nm.

Total Drug Content

The mean of twenty tablets per batch weighed together and crushed was calculated. A portion of the crushed tablets equivalent to the mean weight was weighed into a 100.00 ml volumetric flask, dispersed with phosphate buffer (pH 5.80), made up to 100.00 ml and filtered. Dilutions of the filtrate were then scanned in the spectrophotometer at 244.00 nm [43].

Statistical Evaluation

The figures were presented as a mean \pm standard deviation (SD). One-way analysis of variance (ANOVA) was performed followed by Fisher's Least Significant Difference (LSD) post hoc test to determine the level of significance.

Results

Micromeritic Properties

The results of some flow properties of the blend of powders containing paracetamol are shown in Table 1. The physical parameters of paracetamol tablets are shown in Table 2. Glossy, flat-faced round and white tablets without damages were obtained. The dissolution profile of the batches of tablets is presented in Figure 1.

Table 1: Some flow properties of the blend of powders containing paracetamol

| Parameters | NLTR-A | MLTR-B | MLTR-C | MLTR-D | AVC |
|----------------------------|--------------|--------------|--------------|--------------|--------------|
| Bulk density (g/mL) | 0.36 ± 0.00 | 0.41 ± 0.01 | 0.49 ± 0.00 | 0.58 ± 0.00 | 0.41 ± 0.00 |
| Tapped density (g/mL) | 0.50 ± 0.01 | 0.45 ± 0.01 | 0.53 ± 0.03 | 0.62 ± 0.20 | 0.53 ± 0.00 |
| Particle density (g/mL) | 1.10 ± 0.45 | 1.52 ± 0.22 | 1.66 ± 0.10 | 1.77 ± 0.03 | 1.19 ± 0.24 |
| Flow rate(g/s) | No Flow | 8.40 ± 0.00 | 7.34 ± 0.00 | 10.15 ± 0.05 | No Flow |
| Angle of repose (°) | 53.16 ± 0.02 | 27.54 ± 0.01 | 28.21 ± 0.01 | 27.80 ± 0.02 | 49.16 ± 0.02 |
| Carr's index (%) | 28.00 ± 0.17 | 8.88 ± 0.19 | 9.25 ± 0.01 | 6.45 ± 0.05 | 24.29 ± 0.22 |
| Hausner's ratio | 1.37 ± 0.05 | 1.09 ± 0.53 | 1.20 ± 0.30 | 1.07 ± 0.10 | 1.32 ± 0.20 |
| Porosity (%) | 73.95 ± 0.10 | 77.30 ± 1.01 | 64.74 ± 0.20 | 69.89 ± 0.15 | 77.34 ± 0.55 |

Table 2: Physical parameters of paracetamol tablets

| Parameters | NLTR-A | MLTR-B | MLTR-C | MLTR-D | AVC |
|---------------------------------------|-------------|-------------|-------------|-------------|-------------|
| Total drug content (%) | 101.99±1.00 | 102.34±1.02 | 100.79±0.95 | 98.65±0.55 | 100.05±1.05 |
| Mean tablet weight (mg) | 290.10±0.36 | 300.07±0.09 | 295.00±0.10 | 301.23±0.25 | 301.40±0.00 |
| Disintegration time (min) | 0.20 ± 1.13 | 0.12 ± 0.57 | 0.14 ± 1.52 | 0.18 ± 0.15 | 3.58 ± 0.25 |
| Hardness(kgf) | 4.38±0.04 | 4.92±0.03 | 5.30±0.02 | 4.49±0.35 | 6.93±0.05 |
| Friability (%) | 1.38 ± 0.15 | 0.50 ± 0.01 | 0.20 ± 0.01 | 1.49± 0.01 | 0.15 ± 0.01 |
| Tensile strength (kg/m ²) | 7.31± 0.02 | 8.72±0.17 | 9.56± 0.05 | 6.65±0.13 | 10.82±0.03 |
| HFR | 3.18±0.02 | 9.82±0.02 | 26.49±0.15 | 3.02±0.02 | 46.11±0.10 |

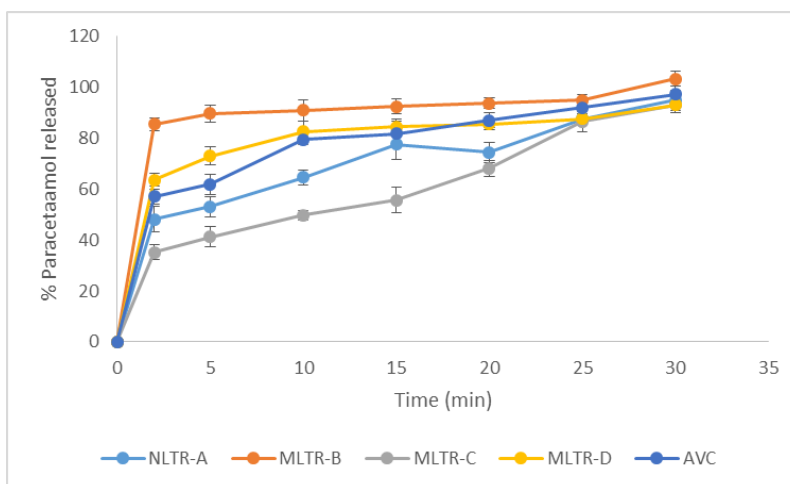


Figure 1: Dissolution profile of NLTR-A, MLTR-B, MLTR-C, MLTR-D and AVC.

Discussion

An increase in the bulk densities of the modified forms of the LTR observed was consistent ($p < 0.05$) though, with similar values recorded for MLTR-B and AVC ($p > 0.05$). Similar results were observed in the tapped densities for MLTR-C and AVC ($p > 0.05$) (Table 1). The contrast of the individual bulk and tapped densities of NLTR-A, MLTR-B, MLTR-C and MLTR-D indicated no significant dissimilarities ($p > 0.05$). A variation in the bulk and tapped densities was only noted in AVC ($p < 0.05$). These reports signify that the modified LTR powders have minor interparticulate interaction leading to enhanced flowability. Contrary to this is the high interparticulate interactions existing in the NLTR-A and AVC with its attendant poor flowability. These findings are confirmable with the inability of the NLTR-A and AVC to flow freely from the funnel contrary to the enhanced flow rate recorded in the modified powders in the order, MLTR-D > MLTR-B > MLTR-C ($p < 0.05$). Largely, the results of the bulk and tapped densities, flow rate, angle of repose, Carr's index and Hausner's ratio indicated that the corresponding methods of modification used in deriving MLTR-A, MLTR-B, MLTR-C and MLTR-D brought about a great reduction in interparticulate interactions, resulting in improvement of the flow properties of the modified powders of the LTR in association with the NLTR and AVC [41- 43, 46 - 49]. In general, the degree of flowability of blends of the directly compressible powders containing paracetamol could be presented as MLTR-D > MLTR-B > MLTR-C > AVC > NLTR-A.

Evaluation of the Properties of the Tablets

Tablet weight

The tablets showed minimal weight variation across the batches ($p < 0.05$) except in MLTR-D and AVC where similar weights were recorded ($p > 0.05$) with the coefficient of variations being in the range of 0.03-0.30 % which is lower than the Pharmacopoeia limits of ± 5.00 % for tablets weighing ≥ 250.00 mg [43].

Tablet Disintegration Time

The batches of tablets containing the NLTR-A and the modified LTR disintegrated in less than 1.00 min while the batch containing AVC disintegrated a little above 3.00 min (Table 2). These values were much < 15.00 min which is the upper limit stipulated in the British Pharmacopoeia for uncoated tablets for immediate release [43]. The early disintegration of the tablets containing the modified LTR gave room for the early dissolution of paracetamol, boosting its bioavailability and quick onset of action since its aqueous solubility is not very excellent. These results were achievable since the modification processes adopted resulted in powders with more hydrophilic property [30]. The assessment of tablet disintegration serves as a useful tool in the checking and regulating of batch-to-batch discrepancies in distinct tablets in the course of production, though, sometimes it may not point to the certainty of the bioavailability of the API [50].

Tablet Hardness

The hardness of the batches of tablets was generally above 4.00 kgf with the batch containing AVC maintaining the highest value (Table 2). A minimum hardness of 4.00 kgf is considered alright for uncoated oral tablets for immediate release, though, such tablets are expected to have a breaking force of 4.00-10.00 kgf [51]. The hardness of a tablet could be

related to further tablet characteristics like the density and porosity. The value of tablet hardness largely appreciates through ordinary storage, its value depending on its shape, chemical composition, the type of binder and its concentration used in its formulation, as well as the level of compression pressure, applied [52].

Tablet Friability, Tensile Strength And Hardness-Friability-Ratio (HFR)

The friability of the tablets (Table 2) across the batches varied significantly within the NLTR-A, MLTR-B, MLTR-C, MLTR-D and AVC ($p < 0.05$). This parameter depends on the moisture content of the compressed granules as well as the tablet shape [53]. The evaluation of friability is correlated to tablet hardness and is considered as a measure the capability of the tablet to resist the abrasions or fragmentations encountered during packaging and product handling [54]. For uncoated tablets, the British Pharmacopoeia [43] stipulated values less than 1.00 % especially for tablets prepared by wet granulation but it has been documented that the tablets produced by direct compression could display values of friability above 1.00 % [55-56]. Considering the limits specified in the British Pharmacopoeia [43], the batches of tablets containing MLTR-B, MLTR-C and AVC exhibited higher mechanical strength with AVC presenting the highest ability to resist tablet breakage when considered along those of NLTR-A and MLTR-D.

Besides friability, other measures adopted in the assessment of the mechanical strength of a tablet are the tablet tensile strength and the hardness-friability-ratio (HFR). The tensile strength is an evaluation of the strength of the bond holding the compressed

powder together [44]. The arrangement of the hardness and friability, a word noted as the hardness-friability ratio (HFR) is an estimation of the mechanical strength of tablets, being a ratio that compares the strength of the tablet to its weakness and it has been documented that the higher the HFR values, the stronger the tablet [57-58]. Considering the mechanical strength of the batches of the tablets and using the results got from tensile strength and HFR, the batches of tablets prepared with MLTR-B, MLTR-C and AVC have greater mechanical strength than those containing NLTR-A and MLTR-D and it could be rated as $AVC > MLTR-C > MLTR-B > NLTR-A > MLTR-D$ ($p < 0.05$).

Total Drug Content And Drug Release Studies

Considering the total drug content test, the British Pharmacopoeia [43] specifies that the formulation batch conforms to the test if each different content is between 85.00 % and 115.00 % of the average content. It also stipulates that the product fails to meet the terms with the test if more than one individual content is outside these limits or if one individual content is outside the limits of 75.00 % to 125.00 % of the average content. The results got across the batches of tablets ranged between $98.65 \pm 0.55 - 102.34 \pm 1.02\%$ and are within the pharmacopoeia stipulation for total drug content.

Figure 1 shows the dissolution profile of the paracetamol tablets. Generally, each batch released a higher percentage of paracetamol in a very short time, then the release pattern showed a gradual increase as time progressed. Maximal release of paracetamol was recorded within 30.00 min in each batch. A 50.00 % release of the drug (T_{50}) was

recorded in the following times (min): MLTR-B (1.25) < MLTR-D (1.50) < AVC (2.00) < NLTR-A (4.00) < MLTR-C (12.25). On the other hand, 80.00 % of the paracetamol content (T_{80}) was released in following times (min): MLTR-B (2.00) < MLTR-D (9.25) < AVC (15.75) < NLTR-A (23.50) < MLTR-C (24.25). Each batch released up to 90.00 % of its content before 30.00 min. The maximal release of paracetamol in each batch of tablets studied was achieved in a very short time frame if viewed along with the stipulation of the British Pharmacopoeia for paracetamol tablet formulated for conventional release, not less than 80.00 % of the drug content should be released within 30.00 min. Further, the dissolution efficiency (%) of the respective batches of the tablets were recorded as MLTR-B (89.73 ± 0.02) > MLTR-D (79.50 ± 0.02) > AVC (77.84 ± 0.02) > NLTR-A (69.72 ± 0.02) > MLTR-C (59.35 ± 0.02). With these the order of efficiency of drug release could be presented as MLTR-B > MLTR-D > AVC > NLTR-A > MLTR-C. From these results, the highest release of paracetamol could be achieved by using MLTR-B as a multifunctional direct compressible bulking agent and superdisintegrant in comparison with AVC and other modified forms of LTR as shown above. The dissolution efficiency points to the degree of bioavailability of paracetamol achievable if any of the powders are used in the formulation of its tablets, especially as a direct compressible superdisintegrating diluent.

Conclusion

The application of the modified powders, MLTR-B, MLTR-C and MLTR-D derived from the native *Lentinus tuber regium* (NLTR-A) as a direct compressible superdisintegrating diluent in paracetamol tablet formulation in comparison with

avicel PH 101(AVC) yielded high-quality tablets with mechanical strength rated as AVC > MLTR-C > MLTR-B > NLTR-A > MLTR-D and dissolution efficiency of paracetamol graded as MLTR-B (89.73 ± 0.02) > MLTR-D (79.50 ± 0.02) > AVC (77.84 ± 0.02) > NLTR-A (69.72 ± 0.02) > MLTR-C (59.35 ± 0.02), showing that avicel PH 101 yielded stronger tablets than the modified powders which, though, gave room for enhanced bioavailability of paracetamol, especially with MLTR-B and MLTR-D. Therefore, the novel directly compressible superdisintegrating diluent derived from the edible native *Lentinus tuber regium* could serve as a direct compressible superdisintegrating diluent for paracetamol tablet formulation.

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Conflict of Interest

The authors do not have any conflicts of interest in this work.

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